

D5489-3 WEARPLATE
(MAKE FROM D5489-3F)

D5489-3F WEARPLATE
(FLAT PATTERN)

- NOTES:**
- 1) MATERIAL: AISI 304/316 SS SHEET ANNEALED, 16 GAUGE (0.063"), PER MIL-S-5059 OR AMS 5513 (304), OR AMS 5524 (316), OR ASTM A240, OR ASME SA240
REF DART MATERIAL SPEC M304S16GA
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: PER DART QSI 044 6.1
 - 7) WEIGHT: 2.7 lbs
 - 8) COAT ENTIRE TOP (CONCAVE) SURFACE WITH TEXTURED COATING 0.020-0.040 THICK, PER DART QSI 005 4.9

PRELIMINARY ISSUE

DESIGN	SAD	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	SAD		
CHECKED	MW	DRAWING NO. D5489	REV. B8 SHEET 3 OF 7
MFG. APPR.	DD	TITLE WEARPLATE	SCALE NTS
APPROVED	WM	<small>COPYRIGHT © 2017 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	
DE APPR.	DS		
DATE	18.05.25		

ITEM	QTY -045	P/N	DESCRIPTION
	X	D5489-045	WEARPLATE ASSEMBLY
1	1	D5489-5	WEARPLATE
2	A/R	8259	HARDCOAT SURFACING AUTOMATED WELDING
3	A/R	2059B	HARDCOAT SURFACING MANUAL WELDING

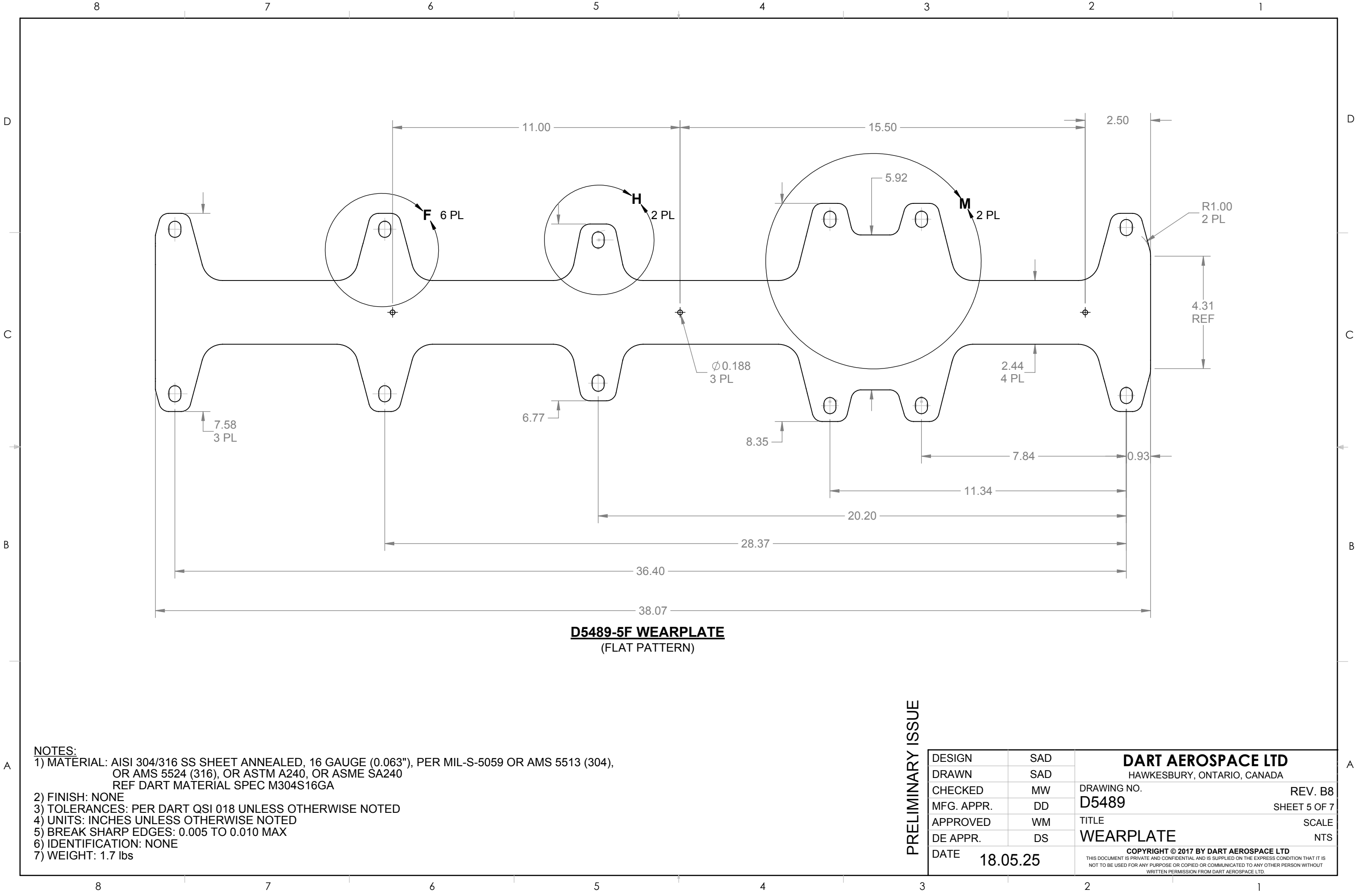
D5489-5 WEARPLATE
(MAKE FROM D5489-5F)

D5489-045 WEARPLATE ASSEMBLY

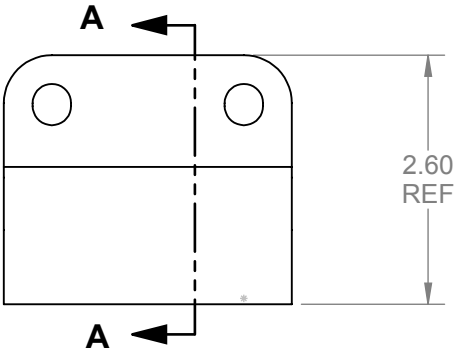
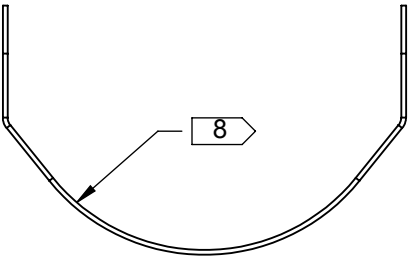
NOTES:
1) MATERIAL: N/A
2) FINISH: NONE
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: N/A
6) IDENTIFICATION: PER DART QSI 044 6.1
7) WEIGHT: 2.8 lbs
8) WELDING: BUILD UP HARD SURFACING 0.17 TO 0.20 THICK USING 8259 ROD PER QSI 004 SECTION 4.5 (AUTOMATED WELDING) OR BUILD UP HARD SURFACING 0.17 TO 0.20 THICK USING 2059B ROD PER QSI 004 SECTION 4.1 (MANUAL WELDING)
9) WELDING: BUILD UP HARD SURFACING 0.06 TO 0.13 THICK USING 8259 ROD PER QSI 004 SECTION 4.5 (AUTOMATED WELDING) OR BUILD UP HARD SURFACING 0.06 TO 0.13 THICK USING 2059B ROD PER QSI 004 SECTION 4.1 (MANUAL WELDING)
10) COAT ENTIRE TOP (CONCAVE) SURFACE WITH TEXTURED COATING 0.020-0.040 THICK, PER DART QSI 005 4.9

PRELIMINARY ISSUE

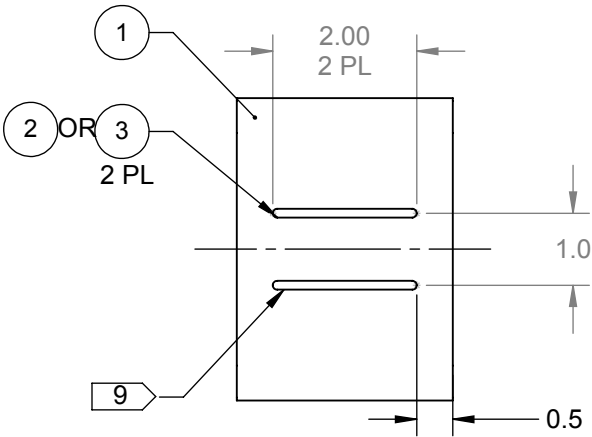
DESIGN	SAD	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	SAD	DRAWING NO.	REV. B8
CHECKED	MW	D5489	SHEET 4 OF 7
MFG. APPR.	DD	TITLE	SCALE
APPROVED	WM	WEARPLATE	NTS
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DATE	18.05.25		



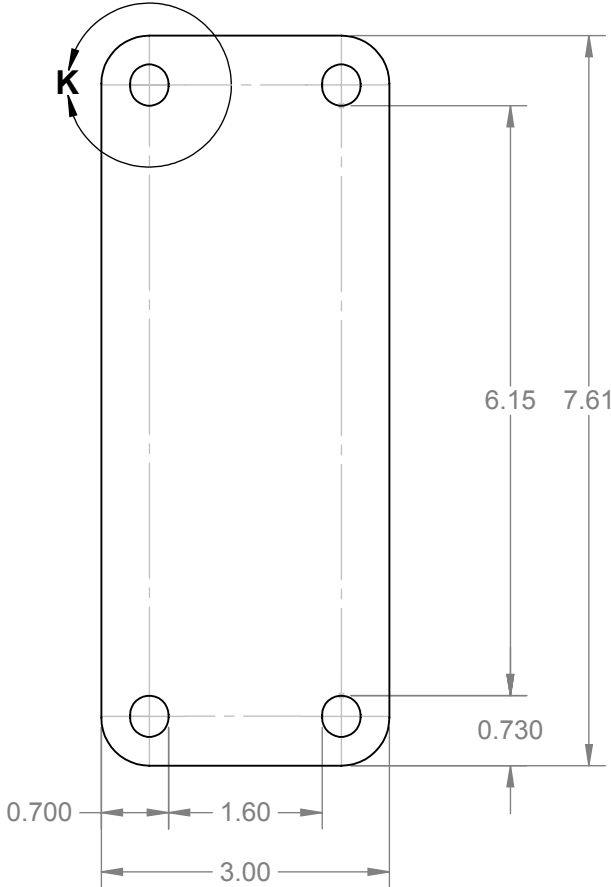
ITEM	QTY -047	P/N	DESCRIPTION
	X	D5489-047	WEARPLATE ASSEMBLY
1	1	D5489-7	WEARPLATE
2	A/R	8259	HARDCOAT SURFACING AUTOMATED WELDING
3	A/R	2059B	HARDCOAT SURFACING MANUAL WELDING



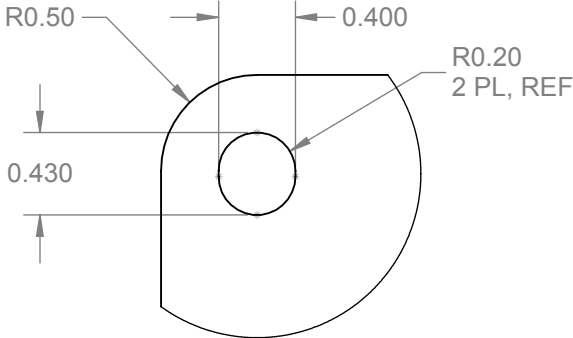
D5489-7 WEARPLATE
(MAKE FROM D5489-7F)



D5489-047 WEARPLATE ASSEMBLY



D5489-7F WEARPLATE
(FLAT PATTERN)

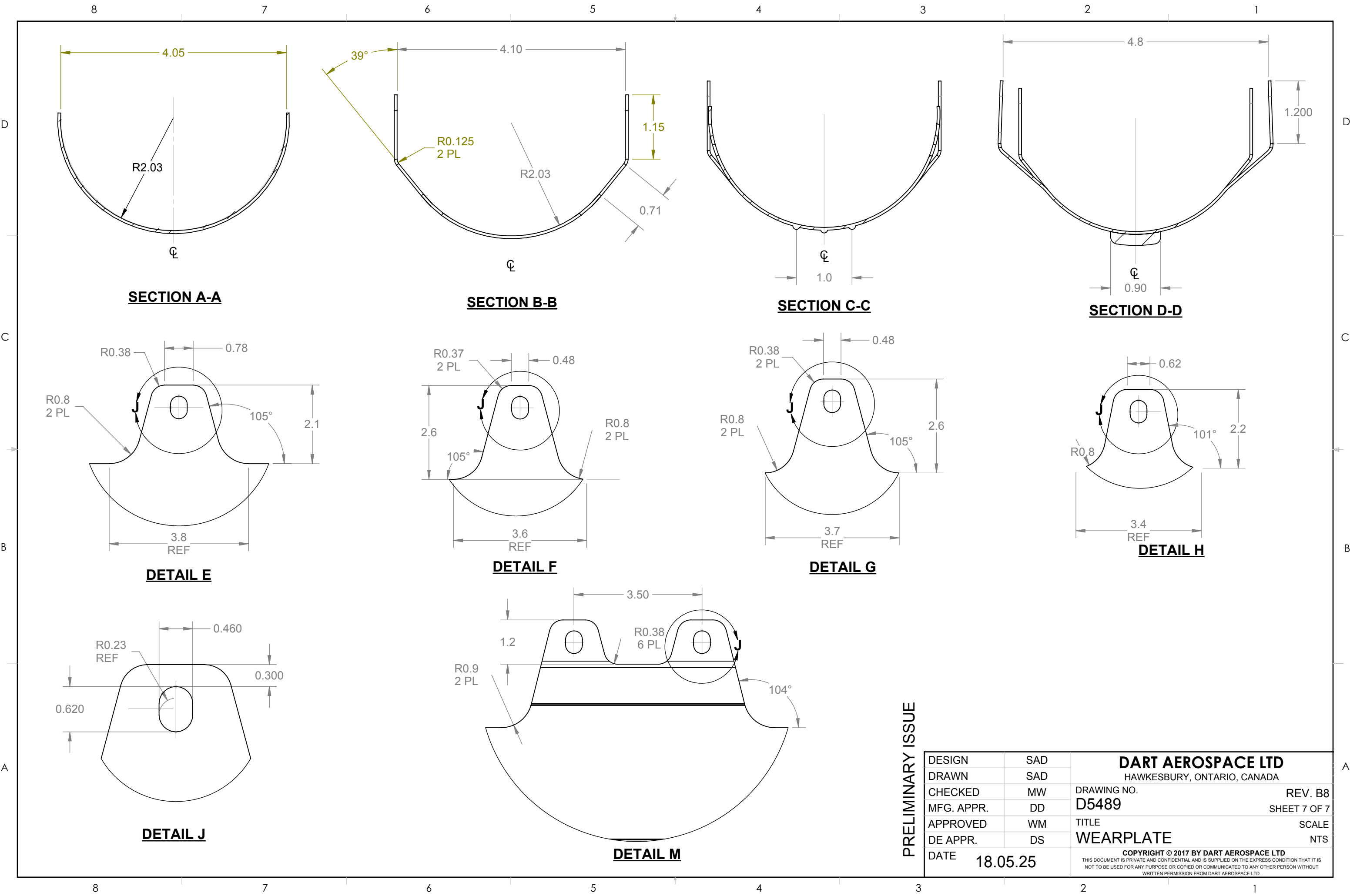


DETAIL K

- NOTES:
- 1) MATERIAL: AISI 304/316 SS SHEET ANNEALED, 16 GAUGE (0.063"), PER MIL-S-5059 OR AMS 5513 (304), OR AMS 5524 (316), OR ASTM A240, OR ASME SA240
REF DART MATERIAL SPEC M304S16GA
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: PER DART QSI 044 6.1
 - 7) WEIGHT: 0.3 lbs
 - 8) COAT ENTIRE TOP CONCAVE SURFACE WITH TEXTURED COATING 0.020-0.040 THICK, PER DART QSI 005 4.9
 - 9) WELDING: BUILD UP HARD SURFACING 0.06 TO 0.13 THICK USING 8259 ROD PER QSI 004 SECTION 4.5 (AUTOMATED WELDING) OR BUILD UP HARD SURFACING 0.06 TO 0.13 THICK USING 2059B ROD PER QSI 004 SECTION 4.1 (MANUAL WELDING)

PRELIMINARY ISSUE

DESIGN	SAD	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	SAD		
CHECKED	MW	DRAWING NO. D5489	REV. B8 SHEET 6 OF 7
MFG. APPR.	DD	TITLE WEARPLATE	SCALE NTS
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MFG. APPR.	DD	D5489	SHEET 7 OF 7
APPROVED	WM	TITLE	SCALE
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